

**DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION**Docket No.: 2133.131USUCustomer No.: 27623

As below named inventors, we hereby declare that:

Our residences, post office addresses and citizenships are as stated below next to our respective names.

We believe we are the original, and first joint inventors of the subject matter which is claimed and for which a patent is sought on the invention entitled:

**APPARATUS AND PROCESS FOR PRODUCING TUBES OR RODS**

the specification of which

(check one) ☐ is attached hereto.☒ was filed on April 6, 2006 as Application Serial No. 10/574,734  
or PCT International Application Number \_\_\_\_\_  
and was amended on \_\_\_\_\_ (if applicable).

We hereby state that we have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.

We acknowledge the duty to disclose to the U.S. Patent and Trademark Office all information known to us to be material to the patentability of this application as defined in Title 37, Code of Federal Regulations, §1.56.

We hereby claim foreign priority benefits under Title 35, United States Code, §119(a) – (d) or (f), or Section 365(b) of any foreign application(s) for patent or inventor's or plant breeder's rights certificate(s) or Section 365(a) of any PCT International Application which designated at least one country other than the United States listed below and have also identified below, by checking the box, any foreign application(s) for patent or inventor's certificate(s), or PCT International application having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)Priority Claimed

<u>PCT/EP04/10969</u> (Number)	<u>PCT</u> (Country)	<u>01/October/2004</u> (Day/Mon/Year Filed)	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
<u>103 48 098.6</u> (Number)	<u>DE</u> (Country)	<u>11/October/2003</u> (Day/Mon/Year Filed)	<input checked="" type="checkbox"/> Yes <input type="checkbox"/> No
_____ (Number)	_____ (Country)	_____ (Day/Mon/Year Filed)	<input type="checkbox"/> Yes <input type="checkbox"/> No

We hereby claim the benefit under Title 35, United States Code, §120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, §112, we acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, §1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

_____ (Application Serial No.)	_____ (Filing Date)	_____ (Status - patent, pend., abandon.)
-----------------------------------	------------------------	---

_____ (Application Serial No.)	_____ (Filing Date)	_____ (Status - patent, pend., abandon.)
-----------------------------------	------------------------	---

We hereby claim the benefit under 35 U.S.C. Section 119(e) of any United States provisional application(s) listed below:

_____ (Application Serial No.)	_____ (Filing Date)	_____ (Status - patent, pend., abandon.)
-----------------------------------	------------------------	---

_____ (Application Serial No.)	_____ (Filing Date)	_____ (Status - patent, pend., abandon.)
-----------------------------------	------------------------	---

**POWER OF ATTORNEY:** As named inventors, we hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith.

NAMES	REGISTRATION NUMBERS
Charles N.J. Ruggiero	28,468
Paul D. Greeley	31,019
J. Robert Dean	33,490
John Yankovich	42,240

SEND CORRESPONDENCE TO:	DIRECT TELEPHONE CALLS TO:
Charles N.J. Ruggiero Ohlandt, Greeley, Ruggiero & Perle, L.L.P. One Landmark Square, 10th Floor Stamford, Connecticut 06901-2682	Charles N.J. Ruggiero Telephone: (203) 327-4500 Telefax: (203) 327-6401

We hereby declare that all statements made herein of our own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

FULL NAME OF INVENTOR	LAST NAME LANGE	FIRST NAME ULRICH	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Mainz	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Rektor-Forestier- Straße 7	CITY & STATE Mainz, GERMANY	ZIP CODE 55122

Inventor's signature Ulrich Lange Date 04.05, 2007  
 Ulrich LANGE

FULL NAME OF INVENTOR	LAST NAME LENTES	FIRST NAME FRANK	MIDDLE NAME THOMAS
RESIDENCE & CITIZENSHIP	CITY Bingen	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Goethestrassse 9	CITY & STATE Bingen, GERMANY	ZIP CODE 55411

Inventor's signature \_\_\_\_\_ Date \_\_\_\_\_, 2007  
 Frank-Thomas LENTES

FULL NAME OF INVENTOR	LAST NAME LANGSDORF	FIRST NAME ANDREAS	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Ingelheim	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Grundstrasse 53	CITY & STATE Ingelheim, GERMANY	ZIP CODE 55218

Inventor's signature \_\_\_\_\_ Date \_\_\_\_\_, 2007  
 Andreas LANGSDORF

FULL NAME OF INVENTOR	LAST NAME LANGE	FIRST NAME ULRICH	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Mainz	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Rektor-Forstier- Straße 7	CITY & STATE Mainz, GERMANY	ZIP CODE 55122

Inventor's signature Ulrich LANGE Date 2007

FULL NAME OF INVENTOR	LAST NAME LENTES	FIRST NAME FRANK	MIDDLE NAME THOMAS
RESIDENCE & CITIZENSHIP	CITY Bingen	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Goethestrasse 9	CITY & STATE Bingen, GERMANY	ZIP CODE 55411

Inventor's signature Frank-Thomas LENTES Date 4/16/2007

FULL NAME OF INVENTOR	LAST NAME LANGSDORF	FIRST NAME ANDREAS	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Ingelheim	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Grundstrasse 53	CITY & STATE Ingelhelm, GERMANY	ZIP CODE 55218

Inventor's signature Andreas LANGSDORF Date                      2007

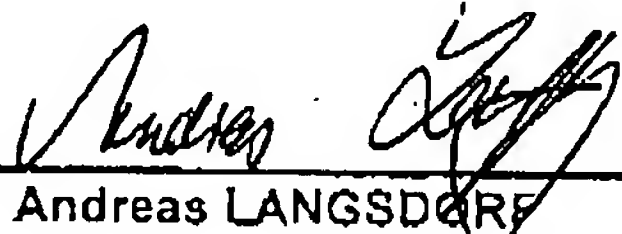
FULL NAME OF INVENTOR	LAST NAME LANGE	FIRST NAME ULRICH	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Mainz	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Rektor-Forestier- Straße 7	CITY & STATE Mainz, GERMANY	ZIP CODE 55122

Inventor's signature \_\_\_\_\_ Date \_\_\_\_\_ 2007  
Ulrich LANGE

FULL NAME OF INVENTOR	LAST NAME LENTES	FIRST NAME FRANK	MIDDLE NAME THOMAS
RESIDENCE & CITIZENSHIP	CITY Bingen	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Goethestrasse 9	CITY & STATE Bingen, GERMANY	ZIP CODE 55411

Inventor's signature \_\_\_\_\_ Date \_\_\_\_\_ 2007  
Frank-Thomas LENTES

FULL NAME OF INVENTOR	LAST NAME LANGSDORF	FIRST NAME ANDREAS	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Ingelheim	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Grundstrasse 53	CITY & STATE Ingelheim, GERMANY	ZIP CODE 55218

Inventor's signature  Date 4th May 2007  
Andreas LANGSDORF

FULL NAME OF INVENTOR	LAST NAME KUNERT	FIRST NAME CHRISTIAN	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Mainz-Kastel	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Roemerstraße 75	CITY & STATE Mainz-Kastel GERMANY	ZIP CODE 55252

Inventor's signature *Christian Kunert* Date May 4, 2007, 2007  
Christian KUNERT

FULL NAME OF INVENTOR	LAST NAME BÜLLESFELD	FIRST NAME FRANK	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Frankfurt	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Uhlandstrasse 46	CITY & STATE Frankfurt, GERMANY	ZIP CODE 60314

Inventor's signature \_\_\_\_\_ Date \_\_\_\_\_, 2007  
Frank BÜLLESFELD

FULL NAME OF INVENTOR	LAST NAME KUNERT	FIRST NAME CHRISTIAN	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Mainz-Kastel	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Roemerstraße 75	CITY & STATE Mainz-Kastel GERMANY	ZIP CODE 55252

Inventor's signature \_\_\_\_\_ Date \_\_\_\_\_, 2007  
Christian KUNERT

FULL NAME OF INVENTOR	LAST NAME BÜLLESFELD	FIRST NAME FRANK	MIDDLE NAME
RESIDENCE & CITIZENSHIP	CITY Frankfurt	STATE OR COUNTRY GERMANY	CITIZENSHIP DE
POST OFFICE ADDRESS	P.O. ADDRESS Uhlandstrasse 46	CITY & STATE Frankfurt, GERMANY	ZIP CODE 60314

Inventor's signature Frank Büllsfeld Date 09/11, 2007  
Frank BÜLLESFELD